1. Cut parts from leather, wood and masonite as shown.

2. Cement masonite part to outside with contact cement.

3. Dampen lining with water and cement to back of side assembly.

4. Adhere lining to side assembly and form around masonite with modeler.

5. Trim excess lining flush with outside with shears or knife as shown.

6. Round the top two corners with a knife or shears.

7. Punch holes for lacing or stitching.

8. Stitch or lace as desired.

9. Cement leather to bottom wood block as shown.

10. Trim excess leather flush with wood block.

11. Trim top and side edges with an edge beveler.

12. Slick top and side edges with the method of your choice.

13. Apply contact cement to sides an edge of wood block as shown.

14. Adhere sides to edge of block as shown.

15. Secure sides to wood blocks with 3/4" decorative or brass nails.